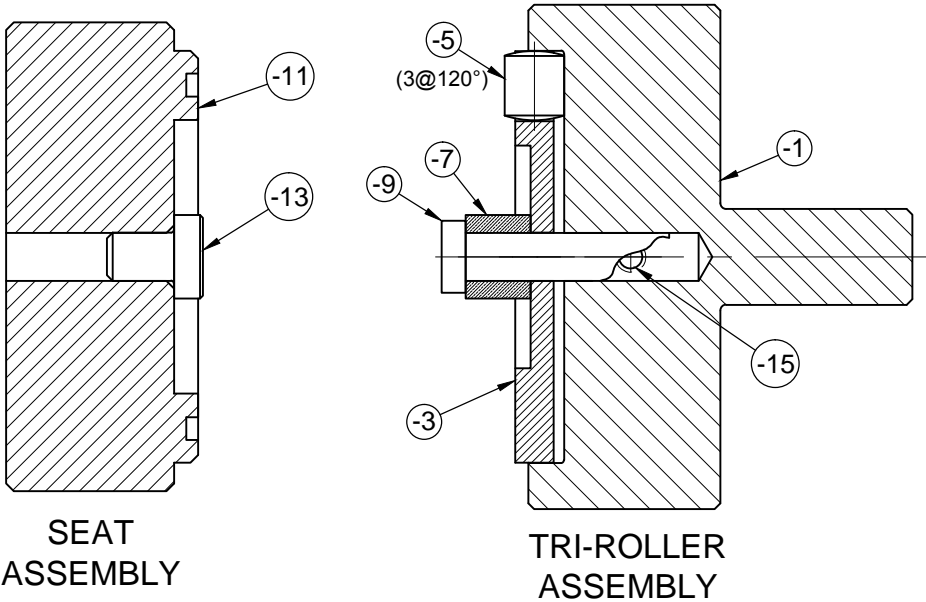


REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED -7 SLEEVE TO -7 GUIDE, & ADDED RADIUS TO -9 PIN.	7/7/08	WP	DW
1A	CH'D T/N FROM KST2071.	11/19/09	RJC	



NOTES

- 5 ROLLERS MUST TURN FREELY IN -3 RETAINER POCKETS.
- 5 ROLLERS & -3 RETAINER MUST TURN FREELY WHEN TOOL IS COMPLETELY ASSEMBLED.

ASSY QTY		ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
				-1	1	ROLLER FIXTURE	0-1 DRILL ROD	Ø2-3/4 x 2-1/8	2
				-3	1	RETAINER	BRONZE RND. BAR	Ø2-1/4 x 3/8	2
				-5	3	ROLLER	STEEL GAUGE PIN	.310 MINUS MSC #89031009	2
				-7	1	GUIDE	BRONZE RND. BAR	Ø1/2 x 1/2	2
				-9	1	PIN	STEEL	MCMASTER-CARR #93770A210	2
				-11	1	SEAT	4140 RND. BAR	Ø2-1/2 x 1-1/8	2
				-13	1	LOCATING PIN	1018 RND. BAR	Ø1/2 x 5/8	2
				-15	1	SOCKET HEAD SET SCREW	STEEL, BLACK	#10-32 UNF x 1/2	N/S
ASSY #									

RED BARN MACHINE

TITLE: **FLAT TRI-ROLLER SWAGING TOOL**

DWG NO. **RBST2071** REV **1A**

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON:
 DECIMALS
 .XXX ± .005
 .XX ± .01
 .X ± .1

FRACTIONS ± 1/32
 ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED
 1. BREAK ALL SHARP EDGES
 .015 x 45° PR .015 R
 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE **NTS** DATE **4-3-08** SHEET **1 of 2**

DRAWN BY: **PERRITT**

APPROVED

HEAT TREAT **SEE PART**

FINISH SPEC **SEE PART**

USED ON BEARING

22-310-461-1

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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NOT APPROVED FOR PRODUCTION

[illegible]

